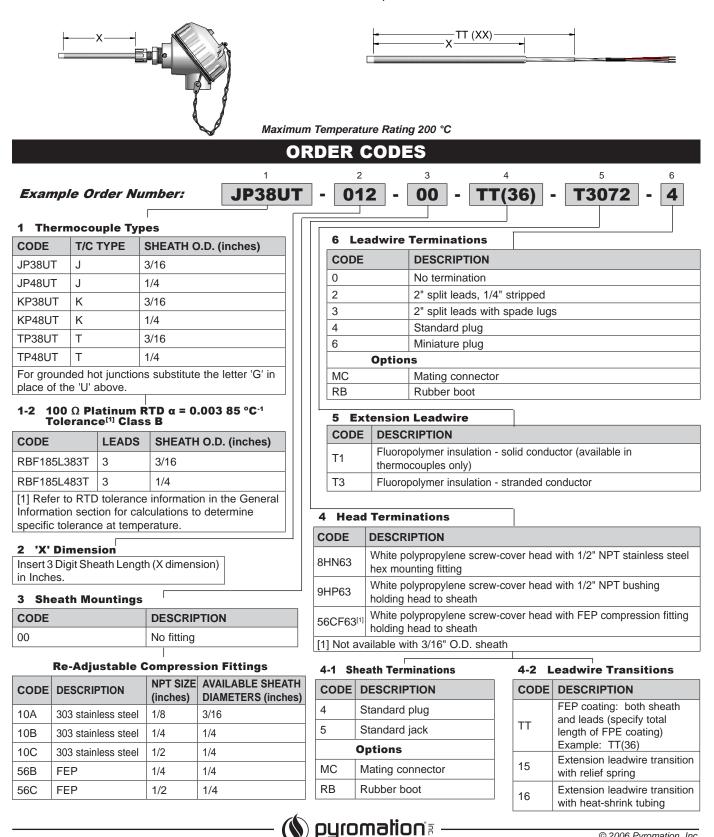
Configuration Code SP01 **FEP-Coated Thermocouple Assemblies** Configuration Code SP02 **FEP-Coated RTD Assemblies**

SPECIAL-PURPOSE

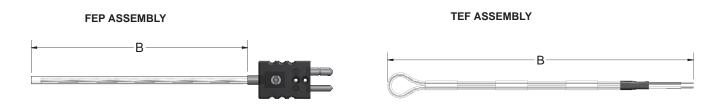
The assemblies listed below are designed for a broad range of applications that require resistance to corrosion and chemical attack. They provide very good temperature measurement and service life in plating, pickeling, and acid bath applications. The stainless steel sheath is coated with FEP and includes a fused FEP tip for excellent corrosion resistance.

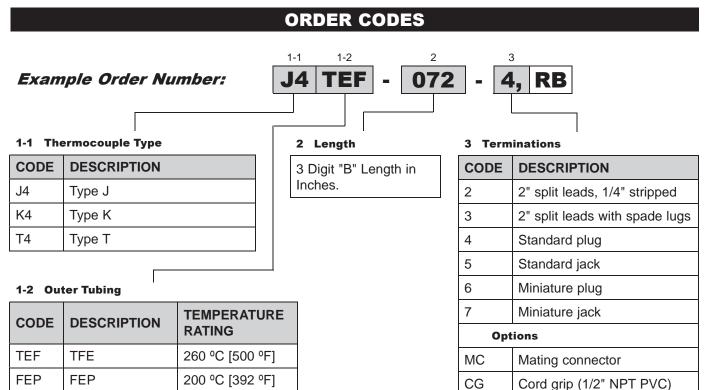


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Configuration Code SP09 Chemical-Resistant Thermocouples

The thermocouples listed below are designed for a broad range of uses in applications that require resistance to corrosion and chemical attack. They provide very good temperature measurement and service life in plating, pickling, and acid bath applications. The fluoropolymer assemblies provide excellent resistance to strong acids, alkalines, and saline solutions.





SP-2

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RB

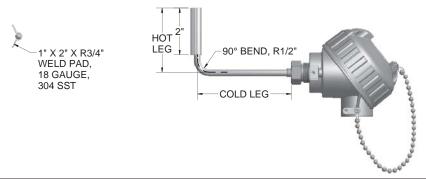
SP

Rubber boot

Solid pin plug

Configuration Code SP03 Heat-Tracing Temperature Sensors

Heat-tracing temperature sensors are made for use in systems that measure the surface temperature of process pipe that is carrying products whose temperatures must be controlled to prevent freeze-up, or to maintain a viscosity level so that the inner medium will flow. These sensors are offered with either Thermocouple or RTD sensing elements inside 316SS sheaths, and with a 3/4" Radius stainless steel mounting pad. Cold legs are available in customer-specified lengths to accommodate pipe insulation thickness.



ORDER CODES

1-2

RBF185L483

1-1

Example Order Number:

1-1 Thermocouple Styles

CODE	T/C TYPE	HOT JUNCTION STYLE	SHEATH INSULATION		
JP48G	J	Grounded	Fiberglass		
KP48G	К	Grounded	Fiberglass		
TP48G	Т	Grounded	Fiberglass		
EP48G	Е	Grounded	Fiberglass		
For ungrounded hot junctions substitute the letter "U" in place of the "G" above.					

1-2 100 Ω Platinum 3 Wire RTD Styles $\alpha = 0.003 85 \text{ °C}^{-1}$

CODE	TOLERANCE ^[1]	MAX. TEMP. RATING	INSULATION TYPE		
RBF185L483	Class B	200 °C [392 °F]	PTFE		
RBF185M483	Class B	482 °C [900 °F]	Fiberglass		
R1T185H483	Grade B	593 ⁰C [1100 °F]	MgO		
[1] Refer to RTD tolerance information in the General Information section for calculations to determine specific tolerance at tempeature.					

3 Sheath Lengths

CODE	HOT LEG (inches)	COLD LEG (inches)
0304	3	4
0306	3	6
0308	3	8
Consult lengths.	,	leg lengths or cold leg

4 Radius Mounting Pads

3

0304

1" V	1" W x 2" L x 18 Ga. 304 SS				
CODE		RADIUS (inches)	NPT PIPE SIZE (inches)		
18RD		3/4	1 1/2		
	•••		nough to be formed to 12" NPS pipe.		
5 Sta	ndaı	rd Head Ter	minations		
CODE	DE	SCRIPTION			
31	Aluminum screw-cover head				
34	Cast iron screw-cover head				
49	Flip-top aluminum head				
63	White polypropylene screw-cover head				
91	316 L Stainless steel screw-cover head				
93	Aluminum explosion-proof head, Group B				
94	316 L SS explosion-proof head, Group A				

5-1 Standard Head Options CODE DESCRIPTION

4

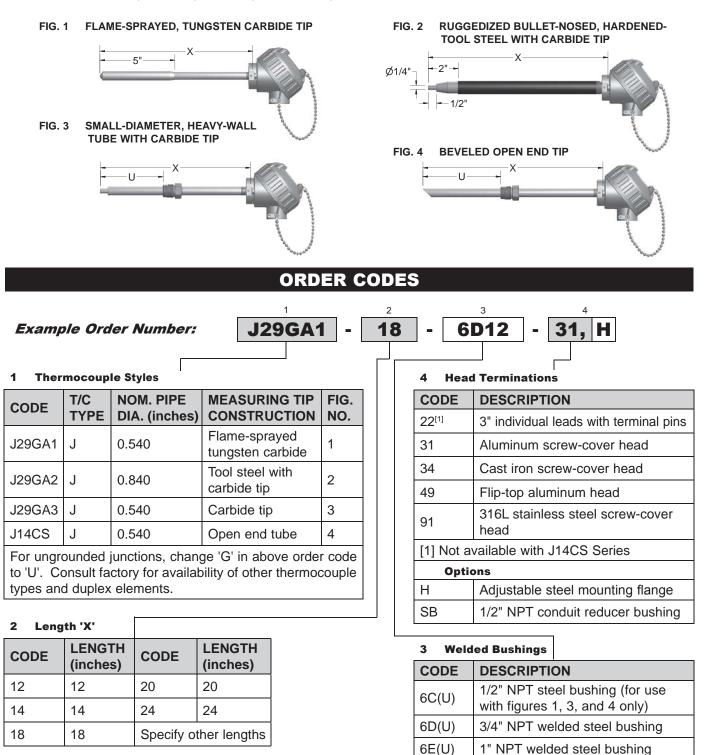
18R

CODE	DESCRIPTION		
CG	Nylon cord grip		
GS	Ground screw		
I	Stainless steel tag		
NB	1/2" NPT nylon conduit reducer bushing		
SB	1/2" NPT conduit reducer bushing		
T-440	4-20 mA head- mounted RTD transmitter (see instrument section)		
T-441	4-20 mA isolated head-mounted transmitter (see instrument section)		
T-442	4-20 mA Hart® isolated head- mounted transmitter (see instrument section)		



Configuration Code SP04 Abrasion-Resistant Thermocouples

The hardened tip aggregate temperature sensor assemblies illustrated in Figures 1, 2, and 3 below are typically used to measure the temperature of severely abrasive materials found in asphalt aggregate mixers and other granular material mixing and drying processes. Three styles of hardened tip constructions are offered to resist destructive abrasion and wear. Figure 4 illustrates an open-end tube style thermocouple assembly used to measure the temperature of hot sand and other similar free flowing materials on conveyors, or at drop chutes, where abrasion is not as severe, but where product temperature response time is important.



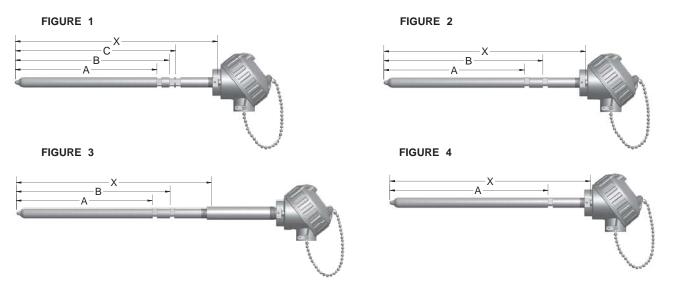
bottom of bushing for 'U' above

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Substitute length in inches from hot tip to

Configuration Code SP05 **Rubber Compound Mixer Temperature Sensors**

The below illustrated thermocouples are most commonly used in the mixing of rubber compounds and other abrasive substances. All standard thermocouples are individually tested to meet or surpass the Industry Time Response Test Standard. Thermocouple sensors are supplied with grounded hot junctions as standard. Thermocouples may be ordered with a choice of either a hard-chrome plated tip, or with a XH-5 coated tip that provides greater abrasion and wear resistance.



All mill slots are 5/16" wide. Abrasion-resistant tips are 0.625" O.D. x 1/2" long.

					colocant apo a			/ longi			
			ORD	ER	CODES						
Exampl	le Order l	Number:	J050G -	CN	2 10] - [3 31				
1 Mea	suring Elen	nent			3 Termi	natio	n Options				
CODE		CODE	ELEN								
SINGLE	DUPLEX	ELEMENT TYPE			31	Alumi	inum screw-cover head				
J050G	JJ050G	Type J thermocou	couple		49	Alumi	inum flip-top head				
		ocouple replace 'J' i	n the		^[1] K1	Polyin	nide - solid (conductor			
above ord	er code with	desired (K).			[1] Specify I	ead le	ngth in incl	nes using 3	digits.		
2 Mou	nting Confi	guration			Critic	al Se	nsor Dime	ensions			
CODE		MOUNTING	TYPICAL		MOUNTING	FIG.	DIMENSIC	NS (inches	s)		
HARD CHROME-	XH-5 COATED	NOTCH	APPLICATION BY MIXER MODELS	FIG. NO.	CONFIG. CODE	NO.	Α	B	C	X	E
PLATED T	-				10 or 12	1	9 1/16	9 13/16	10 5/16	13	<u> </u>
10	12	3 notch (square)	11D, F80, 9D, 3D	1	20 or 22	2	13 31/32	15 31/32		18	1

		0,	•			
20E	22E	2 notch (triangular) w/ nipple extension	F370, F620	3		
40	42	1 notch (triangular)	F270	4		
Applications are typical, but may vary by machine.						

2 notch (triangular) F270, F620

20

22

	MOUNTING CONFIG.	FIG.	DIMENSIC	NS (inches	5)			
•	CODE	NO.	Α	В	С	Х	Е	
	10 or 12	1	9 1/16	9 13/16	10 5/16	13		
	20 or 22	2	13 31/32	15 31/32		18		
	20E or 22E	3	13 31/32	15 31/32		17 5/8	5	
	40 or 42	4	10 7/32			12		
-	All notches are 5/16" wide (nominal)							

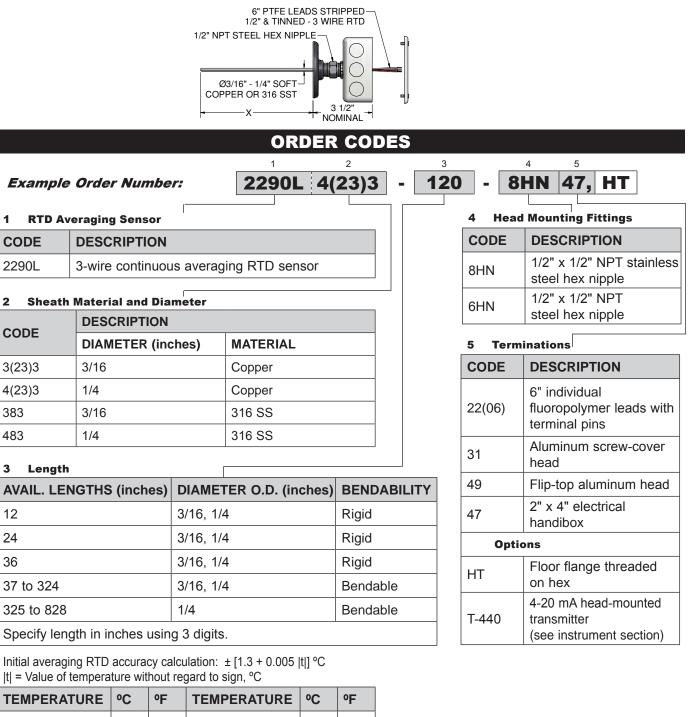


2

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Configuration Code SP06 RTD Averaging Sensor

The averaging RTD sensor listed below measures the temperature over the entire sheath length to provide an average temperature measurement of the cross sectional area of air ducts, room gradient temperatures, and other low temperature averaging applications. The sensing element has a resistance output that conforms to a 100 Ω platinum element with a 0.003 85 °C⁻¹ temperature coefficient within a measurement range of (0 to 100) °C [32 to 212] °F. The RTD sensors are available in copper or 316 stainless steel sheath materials and can be supplied in various lengths up to 800 inches. All RTD sensors 48 inches and longer will be shipped in a coiled configuration. The sensors on this page can be provided with a (4 to 20) mA Transmitter integrally mounted inside the available enclosures.



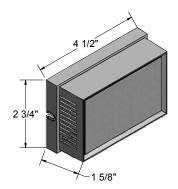
TEMPERATURE	<u>о</u> С	۳F	TEMPERATURE	°C	4
0 °C [32 °F]	1.3	2.3	60 °C [140 °F]	1.6	2.9
20 °C [68 °F]	1.4	2.5	80 °C [176 °F]	1.7	3.1
40 °C [104 °F]	1.5	2.7	100 °C [212 °F]	1.8	3.2

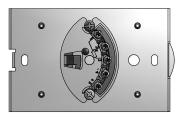
pyromation

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Configuration Code SP07 Thermostat Temperature Sensors

The Pyromation thermostat temperature sensors are provided with the sensor, or the sensor and a (4 to 20) mA temperature transmitter, mounted on a subplate within a standard size thermostat housing. The thermostat housing measures 2 3/4"h x 4 1/2"w x 1 5/8"d and can be mounted either horizontally or vertically on a 2" x 4" electrical handibox. The cover is vented on two sides to provide for airflow over the sensing element, regardless of mounting position. The standard temperature sensing elements are available as a fluoropolymer insulated thermocouple or a three-wire RTD. Matching transmitters are available for all configurations and output ranges.







Temperature Range (-40 to 85) °C

ORDER CODES

Example Order Number:

2215-RBF185L3

....

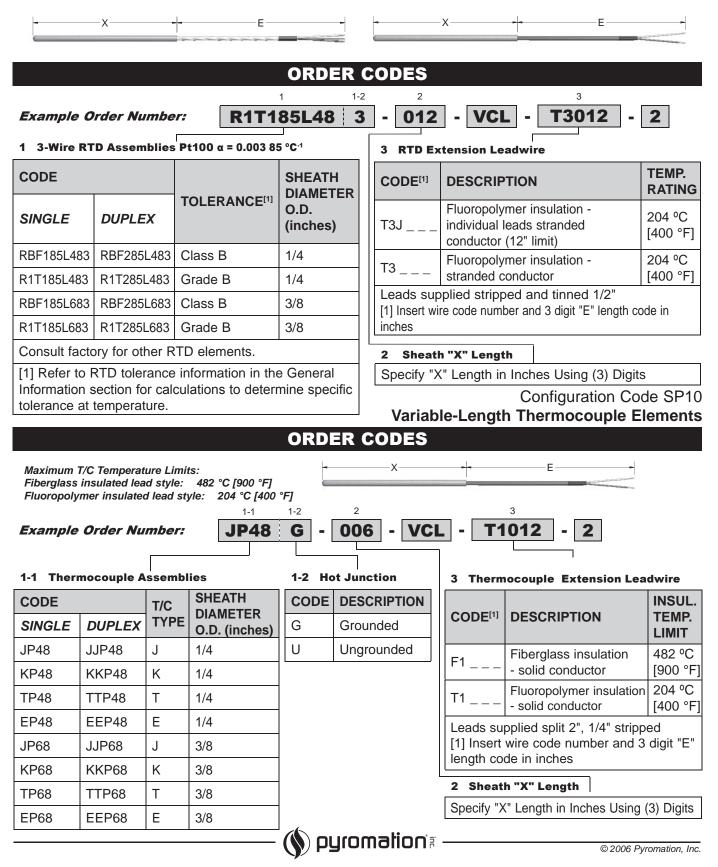
Thermostat	Housings

Thermostat Housin	nostat Housings		Option		
CODE	DESCRIPTION		CODE	DESCRIPTI	ON
2215 - RBF185L3	Thermostat housing with integral 100 Ω platinum RTD 0.003 85 0 $^\circ\text{C}^{\text{-1}}$ temperature coefficient Class B		T-440	mounted in	D transmitter housing with sensor nent section)
2215 - (J, K, T, E)	Thermostat housing with integral thermocouple element		T-441		lated transmitter housing with sensor
2415	2415 Thermostat housing with base plate and 4- position terminal strip - no sensing element				nent section)



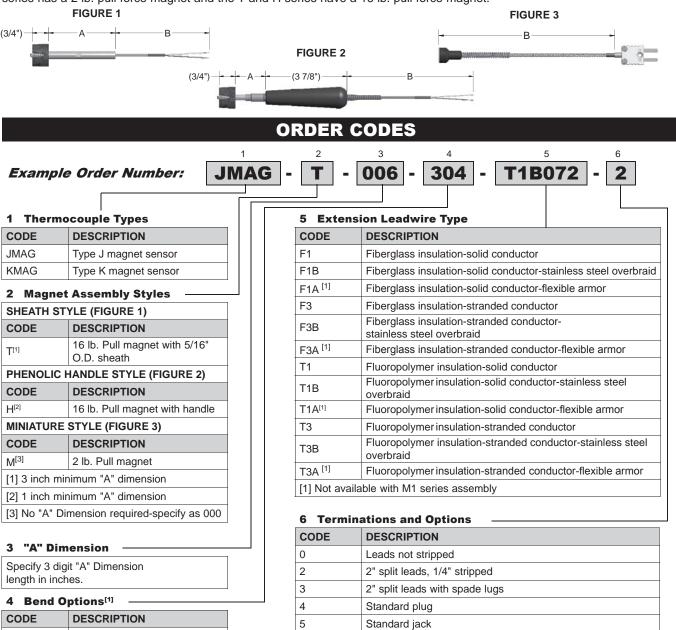
Configuration Code SP08 Variable-Length RTD Elements

The sensing elements listed on this page can be cut to any desired length over 3" long by using an ordinary tubing cutter. All sheaths are provided in 316 stainless steel.



Configuration Code SP11 Magnet Sensors

The magnet sensors are designed to measure the surface temperature of ferrous metals with a convenient and non-destructive magnetic attachment. These sensors are designed to be mounted either vertically or horizontally and may be attached to molding press platens, bearing/motor housings and various other metal surfaces. These sensors provide stabilized temperature readings in less than 5 seconds. The magnet sensors have a continous operating temperature of 400 °F. The T and H series can take intermittent temperatures up to 600 °F, but the pull of the magnet will be degraded at temperatures above 450 °F. The M series has a 2 lb. pull force magnet and the T and H series have a 16 lb. pull force magnet.



CODE	DESCRIPTION		
00 No Bend			
2	Sheath bent 45°		
3 Sheath bent 90 ⁰			
[1] Only available with "T" style magnet sensor. Requires a minimum "A" dimension of 4 3/4 inches.			

458-2

Options	
CODE	DESCRIPTION
MC	Mating Connector
CC	Connector secured to leads with cable clamp
BX	1/2" NPT junction box connector

2" split leads with 1/4" quick-disconnect female terminal lugs

Miniature plug

Miniature jack



6

7

8

Configuration Code BS01 Miniature RTD Sensors

The miniature sensors are designed to measure the critical temperature of equipment such as sleeve bearings, thrust bearings, bearing shoes, and various other bearings where temperature is critical to performance. These types of bearings are generally used in the operation of high-speed rotating equipment such as compressors, generators, and turbines. The sensors are typically imbedded or installed beneath the Babbitt layer of the bearing to monitor the temperature, allowing early warning of the breakdown of the lubricants. This early warning allows preventative maintenance to take place before major problems occur.

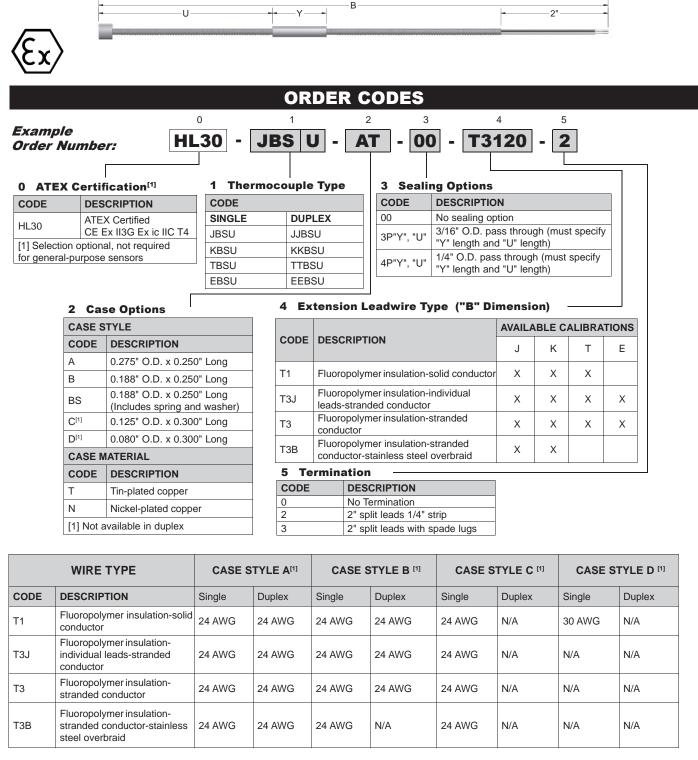
(Ex)	>	-	—— L]		• • Y	B			-	2"			
						OR	RDER C	ODE	S					
	Num		I	RE		1 185LB		2 BST	-		³ 1/2),24		4 20 -	
0 ATEX Certification ^[1]				2 Case Options CASE STYLE					3 Sealing Options CODE DESCRIPTION					
CODE	-	DESCRIPTION									No sealing option			
HL30 ATEX Certified CE Ex II3G Ex ic IIC T4			4						E	Elastomer fill (must specify length				
[1] Selection optional, not required				A 0.275" O.D. x 0.250" Long			_							
for general-purpose sensors				B 0.188" O.D. x 0.250" Long 0.188" O.D. x 0.250" Long			_							
						des spring and washer)				3/16" O.D. pass through (must specify				
1-1 Element Connection		on -		C ^[1]	0.125"	0.125" O.D. x 0.300" Long			- , - ,	"Y" length and "U" length) 1/4" O.D. pass through (must specify				
CODE DESCRIPTION			D ^[1] 0.080		O.D. x 0.300" Long				1/4" O.D. pass through (must specify "Y" length and "U" length)					
2		2-Wire			CASE MATERIAL					4 Extension Leadwire Type				
3 3-Wire			CO		DE DESCR	E DESCRIPTION			("B" Dimension)					
			Т	Tin-plat	Tin-plated copper				DESCRIPTION Fluoropolymer insulation-individual leads					
				N		Nickel-plated copper				stranded conductor				
				[1] Not available in duplex						Fluoropolymer insulation-stranded conductor				
100	Ω Plat i	inum RTD Ele	men	ts (-4	0 to	204 °C)				T3B F	luoropolymer			
SENSOR	R TYPE		DES	CRIPTI	ON					0	conductor-stair			
CODE TOLERA												ulation-stranded		
SINGLE DUPLEX		ERANCE [®] TEMPERATUR						5 Termination						
RBF185LBS RBF285LBS C		Class			α = 0.003 85 °C ⁻¹				CODE	DESCRIPTION				
RBF192LBS RBF292LBS Class B									0	No Termination				
[1] Refer to RTD tolerance information in the to determine specific tolerance at temperature									2	2" split leads 1/4" strip				
Juelein	me spec	Sinc tolerance at 1	lemper	alure.						3	2" split leads	with spade lu	igs	
WIRE TYPE			СА	CASE STYLE A [1] CASE STYLE B					CASE STYLE C [1] CASE STYLE D [1]					
CODE	DESCR	CRIPTION		Single		Duplex	Single	Duplex		Single	Duplex	Single	Duplex	
ГЗJ	Individual leade-stranded		2- or 3-wire 24 AWG		2- or 3-wire 28 AWG	e 2- or 3-wire 24 AWG	2- or 3-wire 28 AWG		2- or 3-wire 28 AWG	2- or 3-wire 30 AWG	2- or 3-wire 30 AWG	N/A		
T3	Fluoropolymer insulation-			2- or 3-wire 24 AWG		2- or 3-wire 28 AWG	e 2- or 3-wire 24 AWG	2- or 3-wire 28 AWG		2- or 3-wire 28 AWG	2- or 3-wire 28 AWG	N/A	N/A	
-3B			2- or 3-wire 2- 24 AWG 28		2- or 3-wire 28 AWG	2- or 3-wire 24 AWG	2- or 3-wire 28 AWG		N/A	N/A	N/A	N/A		
ТЗВТ	Fluoropolymer insulation- stranded conductor-stainless steel overbraid-Fluoropolymer outer jacket				2- or 3-wire 24 AWG 2- or 3-wir 30 AWG		e 2- or 3-wire 24 AWG	e 2- or 3-wire 30 AWG		N/A	N/A	N/A	N/A	

[1] Refer to page SP-12 for case style dimenons.



Configuration Code BS01 Miniature Thermocouple Sensors

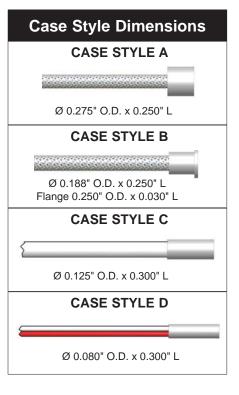
The miniature sensors are designed to measure the critical temperature of equipment such as sleeve bearings, thrust bearings, bearing shoes, and various other bearings where temperature is critical to performance. These types of bearings are generally used in the operation of high-speed rotating equipment such as compressors, generators, and turbines. The sensors are typically imbedded or installed beneath the Babbitt layer of the bearing to monitor the temperature, allowing early warning of the breakdown of the lubricants. This early warning allows preventative maintenance to take place before major problems occur.



[1] Refer to page SP-12 for case style dimensions.



Installation Instructions								
CASE STYLE	INSTALLATION	ILLUSTRATION						
A	Install sensor just below the babbitt layer – near bearing shoe surface, then puddle the babbitt metal over the sensor tip and smooth.	BABBITT LAYER SENSOR LEADWIRE						
В	This sensor is designed with a spring and retaining washer that allows for spring loading. Slide the spring and washer over the leads. Insert the sensor tip into a hole bored into the bearing shoe and push down on the retaining ring to compress the spring and secure the sensor.	BABBITT LAYER BEARING SHOE SPRING LEADWIRE BEARING WASHER						
C & D	Bore the sensor hole in the bearing shoe near, but not touching, the babbitt surface. Insert sensor and secure by potting/bonding with epoxy.	BABBITT LAYER SENSOR Ø + 0.005" [0.01mm] LEADWIRE SENSOR BEARING SHOE						



Accessories							
PART NUMBER	DESCRIPTION	ILLUSTRATION					
12920	Spring	Q220					
12919	Retaining Washer	Ø					
10494	Retaining Ring						

